

**THE FOLLOWING USED MACHINES ARE FOR SALE**

**MACHINES TO BE DISPOSED FROM UNIT-1, SENGALIPALAYAM**

S.NO	MACHINE	MAKE	MODEL	S.NO	YEAR OF MFG	SPECIFICATION
1	CAPSTAN LATHE	KIRLOSKAR	HK4	76-4-639	1976	Swing over bed -375 mm, Max.distance from Spindle to capstan face - 743 mm with collect chuck, Max $\phi$ 50
2	CNC LATHE	MORI SEIKI - JAPAN (FANUC CONTROL)	SL3B	3160	1984	Swing over bed - 570mm, Between centers - 610mm
3	CNC LATHE - TWIN CHUCKER	HAWACHEON - KOREA (FANUC CONTROL)	ECO - 2SP	9001-08	1990	Max. Cutting $\phi$ 210mm, Max. Cutting length - 200mm
4	CYLINDRICAL GRINDING M/C	HMT	G17/800P	3722	2007	Work dia $\phi$ 300mm, Job length - 1700mm
5	DYNAMIC BALANCING M/C- HORIZONTAL	KRYSTAL EQUIPMENTS	KHB -50	952	2009	Weight Range:- 2kg - 50kg
6	HORIZONTAL MILLING M/C	DAHLI - TAIWAN	DLGH2200 DLU2	82579	1995	Table size - 1300 X280mm, Traverse longi. - 850mm, Cross - 360mm, Vertical - 450mm.
7	VERTICAL MILLING M/C	DAHLI - TAIWAN	DL-GH2200	-	1995	Table size - 1300 X280mm, Traverse longi. - 850mm, Cross - 360mm, Vertical - 450mm.
8	GEAR HOBBING M/C	HMT	H400	56023	1981	Max. Dia of gear - 400 mm, Max. Module - 8mm, Max. Travel of gear slide - 300mm
9	RADIAL DRILLING M/C	HMT	RM63	33260	1976	Drilling capacity - 50mm, Drilling depth -325mm, Max drilling radius - 1190mm
10	HMC – MITSUBISHI	MITSUBISHI ( FANUC CONTROL)	MPA 40A	7095577	1990	Table 450 X 450 - 2mm, BT 40, ATC tool pocket - 30
11	HORIZONTAL MACHINING CENTRE	MORISEIKI - JAPAN ( FANUC CONTROL)	SH5000-40	SH501A10101	2001	Travel length Xaxis - 800,Yaxis - 700 & Zaxis - 700mm, 2 Pallets, Pallet working surface:- 500 X 500mm each, Spindle taper - BT 40, Feed rate - rapid traverse rate : 50.000mm/min, Max. tool dia 80mm, Max. tool length - 400mm, ATC - 60
12	HORIZONTAL MACHINING CENTRE	MORISEIKI - JAPAN	NH4000DCG	NH401GH1951	2007	Table travel Xaxis - 560mm, Yaxis - 560mm, Zaxis - 630mm, 2 pallets, Pallet working surface-400 X400mm each, Max spindle speed - 14000rpm,ATC - 40
13	HORIZONTAL MACHINING CENTRE	MORISEIKI - JAPAN	NH4000DCG	NH401GH1950	2007	Table travel Xaxis - 560mm, Yaxis - 560mm, Zaxis - 630mm, 2 Pallets, Pallet working surface-400 X400mm each, Max spindle speed - 14000rpm,ATC - 40
14	PRESS BRAKE	ISGEC	PB-U-1600-32/26	H1808	1991	Capacity - 160 Ton, Bed length - 3200mm, Throat depth - 400mm
15	SPOT WELDING M/C	JAYHIND - SCIAKY	SAC-25	3563	2005	Welding thickness - 4+4mm
16	TIG WELDING M/C	WARPP ENGG	INTIG 315 AC/DC	-	2007	15 kw ,Inverter welder
17	CENTRIFUGAL VIBRATOR	GALA EQUIPMENTS	CFM40	-	2000	4 Barrels
18	TUMBLING – VIBRATOR	GALA EQUIPMENTS	VB1200 STD DPU	1906/03/03	2001	Drum dia - 1200mm
19	CAPSTAN LATHE	KIRLOSKAR	HK4	75-4-528	1976	Swing over bed -375 mm, Max.distance from Spindle to capstan face - 743 mm With collect chuck,Max $\phi$ 50
20	RADIAL DRILLING M/C	HMT	RM62	322245	1984	Swing over bed -375 mm, Max.distance from Spindle to capstan face - 743 mm
21	UNIVERSAL MILLING & BORING M/C	MIKRON - SWITZERLAND	WF40C/145/Heidenh ein control	-	1995	Table size - 900 X 500mm, Table tranverse 600 X600 X500mm, Resolutation of digital readout X,Y & Z - 0.005mm
22	UNIVERSAL MILLING & BORING - DECKEL	DECKEL - GERMANY	FP3	-	1979	Univ. indexing table - 710 X 430mm, Resolutation of digital readout X,Y & z - 0.005mm
23	SPARK EROSION M/C	ELECTRONICA LEADER ZNC	EMS-5030	5030-58-86	1986	Work table size - 500 X 300mm, Max. job height - 175mm, Max. cutting current - 20 A, Back side movement - 250mm.
24	SPARK EROSION M/C	ELECTRONICA LEADER ZNC	EMS-5535	189/04	2005	Work table size - 500 X 300mm, Max. job height - 175mm, Max. cutting current - 20 A, Back side movement - 250mm.
25	WIRE CUTTING M/C	FANUC - JAPAN	TAPECUT W2	74249	1990	Max. size of work piece 450 X 650 X 300mm, Max. weight of work piece: 350kgs, Position accuracy +- 0.004mm, Repeatability +- 0.0025mm
26	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm
27	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm

28	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm
29	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm
30	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm
31	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL/SANDER DISC	MAHAVISHU ENGG			3 phase, 2HP, 2880 Rpm
32	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	STARK MOTORS	-			3Phase, 0.37kwz , 2880 Rpm
33	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	STARK MOTORS	-			3Phase, 0.37kwz , 2880 Rpm
34	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	STARK MOTORS	-			3Phase, 0.37kwz , 2880 Rpm
35	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	STARK MOTORS	-			3Phase, 0.37kwz , 2880 Rpm
36	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	STARK MOTORS	-			3Phase, 0.37kwz , 2880 Rpm

**MACHINES TO BE DISPOSED FROM UNIT-II, ANNUR:**

S.NO	MACHINE	MAKE	MODEL	S.NO	YEAR OF MFG	SPECIFICATION
1	CENTERLESS GRINDING M/C	STANKOIMPORT - RUSSIA	RC-18VB	92032	1992	Wheel dia 500 x Width-250
2	HYDRAULIC STRAIGHTENING PRESS	RASAKONDALU	LHP10	95028	1995	Capacity 10T
3	RADIAL DRILLING M/C	HMT	RM63	331178	2002	Drilling capacity - 50mm, Drilling depth -325mm, Max drilling radius - 1190mm
4	PILLAR- DRILLING / TAPPING M/C	EIFCO	P2/25/GT/A10	4424	2002	Drilling capacity - 20mm
5	PILLAR- DRILLING / TAPPING M/C	EIFCO	P2/25/GT/A10	249	2002	Drilling capacity - 20mm
6	PILLAR- DRILLING / TAPPING M/C	EIFCO	P2/25/GT/A10	-	-	Drilling capacity - 20mm
7	PILLAR- DRILLING / TAPPING M/C	EIFCO	BDM/GT/DCT	2544	2007	Drilling capacity - 20mm
8	HERBERT TAPPING MACHINE	VANI MACHINE TOOLS, HYDERABAD	No.2 FLASH TAPPER	-	-	Drilling capacity - 20mm, Tap size - 15mm
9	MIG WELDING M/C	ADOR MAXIMIG	ADOR MIG 252	41/2K027371	-	Wire size - 0.8 to 1.6mm, wire feed speed - dia 30 roller 1-18m/min, wire drive reel - 2 reels.
10	MIG WELDING M/C	ADOR MAXIMIG	ADOR MIG 252	41/02128203	-	Wire size - 0.8 to 1.6mm, wire feed speed - dia 30 roller 1-18m/min, wire drive reel - 2 reels.
11	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	BUFFING WHEEL	-	59902	-	2 HP, Belt size:- 50 x2000mm
12	DYNAMIC BALANCING M/C - HORIZONTAL	ABRO	-	-	-	Weight range:- 0.5 - 5 Kg
13	HORIZONTAL MILLING M/C	DAHLI - TAIWAN	DLGH2200	82151	1992	Table size - 1300 X280mm, Traverse longi. - 850mm, Cross - 360mm, Vertical - 450mm.
14	HORIZONTAL MILLING M/C	RAMBAUDI	UR60	49196	1970	Table size:- 1500x330 ,ISO 45 Horber
15	COPY MILLING MACHINE M/C	DECKEL - GERMANY	KT2S (STEP MILL)	3358	1970	Main Table :- 450x400mm, Copy table :-450x400mm
16	PLASTIC INJECTION MOULDING M/C	ENGEL-AUSTRIA	VICTORY 330 / 80 T	51960	2004	Screw dia - 40mm, Screw speed - 400rpm, Injection rate - 197 cm <sup>3</sup> /s, injection pressure - 1221bar, nozzle stroke - 300mm
17	PLASTIC INJECTION MOULDING M/C	NISSEI JAPAN	PS40E5A 40T	E04R056	1997	Screw dia - 25mm, 40T Capacity
18	CYLINDRICAL GRINDING M/C	HMT	G22P	-		Work dia - ø300mm, Job length - 2200mm
19	DRILLING MACHINE M/C	EIFCO	BDM/GT	-		Drilling capacity - 20mm
20	DRILLING MACHINE M/C	EIFCO	BDM/GT	-		Drilling capacity - 20mm
21	DRUM - SPM -TRONIC, FANUC 5 AXIS CONTROL, VERTEX MAKE 30 KVA STABILISER SL.NO. CIFA2961 AND 5 TH AXIS ATTACHMENT V800570	TRONIC - GERMANY				Capacity : ø150 x 200mm,5 Axis(3 Rotary +2Linear)
22	DRUM - SPM -TRONIC, FANUC 5 AXIS CONTROL(SIMULTANEOUS 4 AXIS), SWAMY MAKE 40 KVA STABILISER SL.NO. 9309041 AND 5 TH AXIS	TRONIC - GERMANY				Capacity : ø150 x 200mm,5 Axis(3 Rotary +2Linear)

23	DRUM POLISHING/ BUFFING MOTOR - 6 Nos					3 HP
24	DRUM POLISHING/ BUFFING MOTOR - 3 Nos					2 HP
25	DRUM POLISHING/ BUFFING MOTOR - 3 Nos					0.5 HP
26	POWDER COATING EQUIPMENT					

**DIE CASTING DIVISION,UNIT-2,ANNUR**

S. NO	MACHINE	MAKE	MODEL	S.NO	YEAR OF MFG	SPECIFICATION
1	A) ALUMINIUM PRESSURE DIE CASTING MACHINE	BULHER-SWISS (SONY)	GDM-H-250D	171666	1965	250 T, Plattern size:- 800X850, Shot wt-1.8kg, Mould ht:-225--750
	B) MELTING CUM HOLDING FURNACE- Crucible Size:BC 302 EL	SKR ENGG - BANGALORE	32 KW	NIL	-	Melting capacity- 300kg
2	A) ALUMINIUM PRESSURE DIE CASTING MACHINE	BULHER-SWISS (SONY)	GDM-H-400B	10117606	1983	400 T, Plattern size:- 990x1130, Shot wt-2.5kg, Mould ht-250-780
	B) MELTING CUM HOLDING FURNACE- Crucible Size:BC 302 EL	SKR ENGG - BANGALORE	32 KW	NIL	-	Melting capacity- 300kg
3	HOT CHAMBER ZN PRESSURE DIE CASTING MACHINE	Bühler AG - Switzerland	A-40B	10059446	1981	40 T, Plattern size:- 455x455, Shot wt- 0.37kg-1.08kg
4	ALUMINIUM GRAVITY DIE CASTING MELTING FURNACE	SKR ENGG - BANGALORE	32 KW	1252	-	Melting capacity- 300kg
5	PILLAR- DRILLING / TAPPING M/C	WALTER KNUTTY (SONY)	F 280/030	123		Drilling capacity - 20mm, Tap size - 15mm
6	HYDRAULIC TRIMMING MACHINE	SWISS MAKE (SONY)	H.BAUER			Table size:- 650x650
7	HYDRAULIC TRIMMING MACHINE	SWISS MAKE (SONY)	SKAG	19540/5		Table size:- ø800
8	POLISHING MOTOR / BELT DEBURRING / BELT GRINDING	MONAAK-BUFFING	SM90L/2			5 HP, 3600 RPM
9	TILTING GRAVITY DIE CASTING MACHINE WITH MITSUBISHI PLC	G-TECH			2013	
10	DEGASSING MACHINE WITH MOVEABLE TROLLEY	G-TECH			2013	

**MACHINES TO BE DISPOSED FROM UNIT-4 , VELLAMADAI:**

S.NO	MACHINE	MAKE	MODEL	S.NO	YEAR OF MFG	SPECIFICATION
1	CNC LATHE-TWIN CHUCKER	HAWACHEON	ECO - 2SP3	LH10890110-95	1991	Chuck- ø 315 Cutting length-210
2	CNC LATHE-TWIN CHUCKER	HAWACHEON	ECO - 2SP3	M0762397-012	1991	Chuck- ø315 Cutting length-210
3	CENTERLESS GRINDING MACHINE	WMW - GERMANY	SASL140 / 1 E	16.42-12-15	1974	Wheel-ø600 x305 Width-250
4	BAN SAW M/C	LAXONS	LK1	2186	1980	Max cutting - ø200
5	HYDRAULIC STRAIGHTENING PRESS	ORIENTAL	PYE-40/3	440	1992	4T

Note :

Parties interested in buying the machines are requested to write to us with their contact details to our address:

"Veejay Lakshmi Engineering Works Limited, N.G.G.O Colony Post, Sengalipalayam, Coimbatore – 641022,Tamil Nadu" or send a mail to the mail id [dr@veejaylakshmi.com](mailto:dr@veejaylakshmi.com) or [projects@veejaylakshmi.com](mailto:projects@veejaylakshmi.com). We will inform you when the machines can be inspected.Please note that this is not an offer or contract for sale and the offers sent to us will be subject to our acceptance.